

CABARRUS COUNTY  
MARLBORO LIGHTS REGULAR 100'S FTB  
BRAND CODE-0190 (STD)✓

EFFECTIVE DATE: 4/01/86 ✓  
STANDARD PRODUCTION

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	98.5 ✓	MM
CIGARETTE CIRCUMFERENCE	:	24.80 ✓	MM
FILTER LENGTH	:	31.5 ✓	MM
TIPPING LENGTH	:	36.000 ✓	MM
PACK MOISTURE	:	13.25 ✓	X W/W
TOTAL R.T.D.	:	5.10 ✓	IN. H2O
DILUTION TARGET	:	27.0 +/- 5.0	X
TIPPING PAPER	:	72MM X 3200M WHITE TGL PPT	EC-436 12-865-C LASER PERF.
TIPPING ADHESIVE	:	FINDLEY 344-384	61-430-A
	:	FULLER G-3945	61-434-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):  
MAX S/MAX 80 ✓ B-127283 ✓

GLUE PATCH SIZE : 8.5 X 20.0 ✓ MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	A0012-BTD-CC	MARLBORO LTS REG FTB
FILLER CUTTING SIZE	:	30 ✓	CUTS PER INCH
ROD LENGTH	:	67.0 ✓	MM
ROD CIRCUMFERENCE	:	24.80 ✓	MM
ROD R.T.D.	:		IN. H2O
CIGARETTE PAPER	:	27.25MM X 6500M KC/DEM 137-1/EC 878	10-135-A
INK	:	R & H OCHRE #60806 (MARK U/PROTOS)	60-902-A
PRINT DIE	:	MACHINE NUMBER ✓	
REASON FOR CHANGE	:	1. PACK MOISTURE TARGET INCREASED 0.10%. FILLER WEIGHT INCREASED. IMPLEMENT UPON DEPLETION OF CURRENT FILLER. 2. ADDED FILLER DESIGNATOR CODE TO SPEC. 3. TGL PAPER BASIS WT. INCREASED. 4. BRAND CODE SPEC IDENTIFIER CHANGED TO (STD).	

PREPARED BY: S. M. HAYWOOD  
APPROVED BY: *[Signature]*  
OPERATIONS SERVICES

DATE: 5/10/86  
REVISED: 1/20/80

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